



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D130-700-021
Job Sheet 174324



Part No: D130-700-021

Job Qty: 1 ea

Part Name: EC130 Bearpaw Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 3/30/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A 10.12.09 as per dsi revA DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/30/18	0.00	0.00	Start Up Stores/Pkg-1		MAR 15 2018
105	Packaging	1 pcs		3/30/18	0.00	0.00	Packaging1-1		MAR 15 2018
110	QC	1 pcs		3/30/18	0.00	0.00	QC4		
115	DC	1 pcs		3/30/18	0.00	0.00	DC		SMB
120	Packaging	1 pcs		3/30/18	0.00	0.00	Packaging3-1		SMB
130	QC21-FG	1 Ea		3/30/18	0.00	0.00	QC21		21 MAR 19 2018

Part Op 115 - Photocopy bluefile and type labels per PPP D130-700-021 and DSI9434 CHG 001
Descriptions: 120 - Identify and pack for shipping as per PPP D130-700-021 and DSI9434 Location:FG128

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN4-15A	Bolt	8 Ea (8 ea)	90-Start up Operation	
D3862-041	Wearplate Weldment	2 Ea (2 ea)	90-Start up Operation	
MS21042L4	Nut	12 Ea (12 ea)	90-Start up Operation	
NAS1149D0463J	Washer	12 Ea (12 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-12A	4	167	0
	AN4-15A	8	105	0
	D3862-041	2	11	0
	MS21042L4	12	3,340	0
	NAS1149D0463J	12	4,398	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work P DART Aerospace Ltd. 1270 Aberdeen Street Newbury, ON K8A 1K7 CANADA TEL: 519 832-5200 FAX: 519 832-5200 Email: sales@dartaero.com www.dartaero.com	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Container No: S051691 Part: D130-700-021 Job No: 174324 Serial No/Batch: S051691 Revision: Inspector:		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
OTHER : _____					



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001683	S051566	AN4-12A	Bolt	S014151	Start Up Stores/Pkg-1	4
001683	S024837	AN4-15A	Bolt		Start Up Stores/Pkg-1	2
001683	S051688	AN4-15A	Bolt	F120449	GA003	6
001683	S051562	D3862-041	Wearplate Weldment	f155308	Start Up Stores/Pkg-1	2
001683	S051561	MS21042L4	Nut	S045901	Start Up Stores/Pkg-1	12
001683	S051559	NAS1149D0463J	Washer	S045845	Start Up Stores/Pkg-1	12

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/15/18 11:18 AM dart.quirion.sonia

5 PARTS LIST

Qty -011	Qty -021	Part Number	Description
X		D130-700-011	BEARPAW INSTALLATION
	X	D130-700-021	WEARPLATE KIT
4		D2182B060	Rubber Cushion
12		D2274	Radius Block
12		D2529	Washer
4		D2519	Clamp
2		D3167-1	Bearpaw
4		D3171-1	Angle
	2	D3862-041	Wearplate
4	4	AN4-12A	Bolt
8	8	AN4-15A	Bolt
12	12	NAS1149D0463J	Washer
12	12	MS21042L4	Nut (or MS21042-4)